**Read me first**

This example works with a post-processor for the WoodWOP v6.1 Homag Group AG CAM system. The final CNC program is generated in MPR format. The “Ventilation grill.ipt” component carries a program that generates a WoodWOP component (macro) “edge\_cutting.mpr” call in the final MPR program that processes the necessary recesses for mounting the Ventilation Grill in the part of furniture. The recess processing uses “edge\_cutting.mpr” which is included in a standard Woodwop software installation. You can find them in C:\MACHINE1\Control\c1\data\cnc\ML4\Makros\2\_routing\5\_axis\edge\_cutting.mpr

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